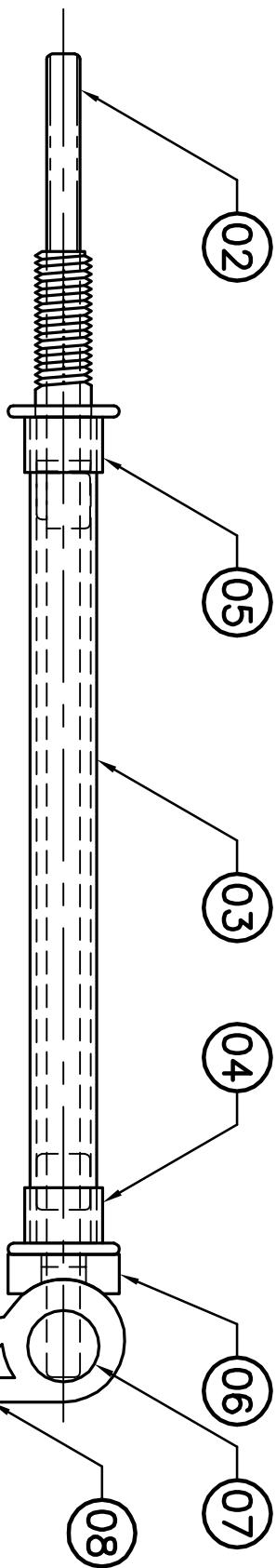


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| REV. | DESCRIPTION OF CHANGE | INITIALS | DATE |
|------|-----------------------|----------|------|
| 0    | INITIAL ISSUE         |          |      |

#### NOTES

- PRESS CAP (05) ONTO TUBE ASSEMBLY (03), INSERT THREADED ROD ASSEMBLY (02) INTO TUBE, THEN PRESS CAP (04) ONTO TUBE ASSEMBLY.
- SLIDE CURVED WASHER (06) OVER THREADED ROD, INSERT BARREL NUT (07) INTO CAM LEVER (08), THEN THREAD CAM LEVER ONTO THREADED ROD. DO NOT TIGHTEN.



## ① FRICTION LOCK ASSEMBLY

| QTY | PART NO.   | ITEM | DESCRIPTION             |
|-----|------------|------|-------------------------|
| 1   | MODEL 1100 | 08   | CAM LEVER (HYGOAL)      |
| 1   | 95230-01   | 07   | BARREL NUT              |
| 1   | 95228-01   | 06   | CURVED WASHER           |
| 1   | 95254-01   | 05   | CAP                     |
| 1   | 95224-01   | 04   | CAP                     |
| 1   | 95242-01   | 03   | TUBE ASSEMBLY           |
| 1   | 95212-01   | 02   | THREADED ROD ASSEMBLY   |
| 1   | 95240-01   | 01   | FRICITION LOCK ASSEMBLY |
| 01  |            |      |                         |
| QTY | PART NO.   | ITEM | DESCRIPTION             |
| QTY |            |      | LIST OF MATERIALS       |

| APPROVALS            | DATE        |
|----------------------|-------------|
| DRAWN: JEFF CLARKE   | 31 DEC 2014 |
| CHECKED: JASON REKVE | 31 DEC 2014 |
| REVIEWED:            |             |
| APPROVED:            |             |

AERO DESIGN LTD.  
9888A MALASPINA ROAD  
POWELL RIVER, BC, CANADA, V8A 0C3  
TEL: 604-463-2276  
WWW.AERODESIGN.CA

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ON:  
DECIMALS ANGLES  
X.XXX ±0.010 ±1/2°  
X.XX ±0.03  
X.X ±0.1

BELL 206A, 206B - S/N 254 THRU 1657  
CYCLIC FRICTION REPLACEMENT  
FRICTION ASSEMBLY

| SCALE 1 : 1  | DWG. SIZE | DWG. NO. | REV. |
|--------------|-----------|----------|------|
| SHEET 1 OF 1 | A4        | 95240    | 0    |